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Dart Aerospace Ltd.
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Tel (613) 632-5200

D4030-041
Job Sheet 173400



Part No: D4030-041

Job Qty: 1 ea

Part Name: Long Basket Assembly (350)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/1/18

Job Tracking No:

Due Date: 4/9/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG REV D SHEETS 1,3,4 IPP Rev:A new issue DD 10.03.23 verified by:EC IPP Rev:B as per dwg revB DD 10.04.20 verified by:EC IPP Rev:C as per dwg revC DD 10.08.18 verified by:EC IPP Rev D 12.03.27 per NCR12-1239 EC verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		4/7/18	0.00	0.00	Start Up Stores/Pkg-1		AL 18-04-03
100	Packaging	1 pcs		4/7/18	0.00	0.00	Packaging1-4		AL 18-04-03
110	HandFinish	1 pcs		4/9/18	0.00	1.03	HandFinish4		DAS
120	QC	1 pcs		4/9/18	0.00	0.00	QC5		38
130	Packaging	1 pcs		4/9/18	0.00	0.00	Packaging3-2		9-88
140	QC21-SA	1 Ea		4/9/18	0.00	0.00	QC21		Smb 18/04/03



Container No: S057774



Part: D4030-041

Job No: 173400

Serial No/Batch: S057774

Revision:

Inspector:

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DAS APR 11 2018
21
9-88

Date: 04/03/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-14A	Bolt	4 Ea (4 ea)	90-Start up Operation	5019387.
AN3-16A	Bolt	2 Ea (2 ea)	90-Start up Operation	5014737.
AN310-4	Nut	3 Ea (3 ea)	90-Start up Operation	5019389x2. -5 0494551
AN310C4	Nut	2 Ea (2 ea)	90-Start up Operation	5024835
AN4-12	Bolt	3 Ea (3 ea)	90-Start up Operation	5019372
AN5-17A	Bolt	4 Ea (4 ea)	90-Start up Operation	5019409.
D2530	Handle Weldment	1 Ea (1 ea)	90-Start up Operation	5045607.
D2535	Spring	2 Ea (2 ea)	90-Start up Operation	5047886.
D2537	Bushing	2 Ea (2 ea)	90-Start up Operation	5043700
D3917-3	Washer	6 Ea (6 ea)	90-Start up Operation	- 5050422
D3953-17	Gas Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5043539.
D3953-19	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5043461
D3953-21	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5049481
D3953-3	Gas Spring Stud, Lid	2 Ea (2 ea)	90-Start up Operation	5043568
D3953-7	Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5052072.
D3953-9	Gas Spring Washer	2 Ea (2 ea)	90-Start up Operation	5048613.
D3969-3	Spring (Basket Lid)	1 Ea (1 ea)	90-Start up Operation	5055080
MS21042L3	Nut	6 Ea (6 ea)	90-Start up Operation	5038764
MS21042L5	Nut	4 Ea (4 ea)	90-Start up Operation	5041167
MS24665-151	Cotter Pin	3 Ea (3 ea)	90-Start up Operation	5027553.
MS24665-300	Cotter Pin	2 Ea (2 ea)	90-Start up Operation	5015687.
NAS1149C0432R	Washer	2 Ea (2 ea)	90-Start up Operation	5025742.
NAS1149F0332P	Washer	8 Ea (8 ea)	90-Start up Operation	501133709-272
NAS1149F0432P	Washer	6 Ea (6 ea)	90-Start up Operation	5034412.
NAS1149F0563P	Washer	4 Ea (4 ea)	90-Start up Operation	5038769.
D3913-041	Long Basket Base Assembly, 350	1 Ea (1 ea)	110-HandFinish	5051063
D3914-041	Long Basket Lid Assembly (350)	1 Ea (1 ea)	110-HandFinish	5051036.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-14A 344	4	164	0
	AN3-16A 348	2	142	0
	AN310-4 331	3	74	0
	AN310C4 331	2	74	0
	AN4-12 334	3	108	0
	AN5-17A 337 - 0025003	4	91	0
	D2530 329	1	32	0
	D2535 008	2	10	0
	D2537 008	2	60	0
	D3917-3 056	6	97	0
	D3953-17 060	2	45	0
	D3953-19 060	1	32	0
	D3953-21 061	1	4	0
	D3953-3 060	2	45	0
	D3953-7 060	2	20	0
	D3953-9 060	2	23	0
	D3969-3 300	1	10	0
	MS21042L3 203	6	3,345	0
	MS21042L5 303	4	857	0
	MS24665-151 209	3	107	0
	MS24665-300 208	2	154	0
	NAS1149C0432R 266	2	1,167	0
	NAS1149F0332P 262	8	3,235	0
	NAS1149F0432P 262	6	1,158	0
	NAS1149F0563P 263	4	181	0
110-HandFinish	D3913-041	1	2	0
	D3914-041	1	6	0

Part Specifications

Specifications could not be found.